

NO	parts name	qty	NO	parts name	qty
1	console cover up	1	38	button pcb	1
2	console cover down	1	39	front cover	1
3	screw M4.2x16	41	40	bolt M10 x 35	4
4	handle frame	1	41	bolt M10 x 30	2
5	fixed piece	2	42	nut M8	6
6	display cover	1	43	foot	4
7	display lower cover	1	44	switch	1
8	safety key	1	45	socket	1
9	PU handle	2	46	wheel	2
10	motor cover	1	47	bolt m8x60	2
11	deck frame	1	48	cylinder	1
12	running deck	1	49	bolt m8x30	1
13	running belt	1	50	bolt M8x35	1
14	side rail	2	51	base frame	1
15	console pcb	1	52	flat washer ϕ 8.5	6
16	upright post	2	53	rotary control switch	1
17	side rail fixer	16	54	Allen key	1
18	bolt M6x25	8	55	incline frame	1
19	cushions	8	56	Bolt M4.2x16	4
20	silicon oil	1	57	bolt M10 x 45	4
21	side rail 2	2	58	real wheel	2
22	power cable	1	59	side cover	2
23	real roller	1	60	bolt M8x45	2
24	front roller	1	61	screw M3x7	8
25	bolt M6x50	1	62	bolt M10 x20	6
26	washer	3	63	allen key S6	1
27	bolt M6x70	2	64	bolt M6x12	4
28	end cap(L/R)	2	65	upper cable	1
29	screw M4.2x13	8	66	middle cable	1
30	motor belt	1	67	lower cable	1
31	controller board	1	68	bolt M10x60	4
32	screw M4x15	2	69	bolt M8x15	4
33	incline motor	1	70	bolt M6x30	4
34	bolt M10x45	1	71	fixed piece frame	1
35	flat washer	19	72	open-ended wrench 14-17	1
36	nut M10	9	73	open-ended wrench 10	1
37	motor	1	74	nut M6	4

TROUBLE SHOOTING

Code	Problem	Possible Reason	Solution
E01	Display did not receive the signal	Cable connection	Check or replace the Cables
		display default	replace the display
		controller default	replace the controller
E02	The problem between controller and motor	motor connect wires did not connect well	Check that the motor wires are connected correctly
		No voltage output or abnormal voltage output of controller board	replace the controller
		motor default	replace the motor
E03	The speed is abnormal	The photoelectric sensor is not properly assembled on the motor	reassemble the sensor
		Poor photoelectric sensor	replace the sensor
		Failure of controller board	replace the controller
E04	over voltage	Input voltage too high	adjust the voltage
		motor default	replace the motor
		Failure of controller board	replace the controller
E05	over power current	power current too high	adjust the power current
		Problems with the assembly structure of the treadmill and the motor cause motor resistance or blockage	check the structure if it is well
		controller default	replace the controller
E06	over voltage	Input voltage too low	Please check whether the power supply line is normal
		Failure of controller board	replace the controller
E07	safety key did not put well	safety key fail off the treadmill	put the safety key well
		the safety system default	replace the console